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(71) Applicant (for all designated States except US): **LEK PHARMACEUTICALS D.D.** [SI/SI]; Verovskova 57, 1526 Ljubljana (SI).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **MESAR, Tomaz** [SI/SI]; Ljubljanska 27, 1236 Trzin (SI). **COPAR, Anton** [SI/SI]; Staretov trg 1, 1275 Smartno pri Litiji (SI). **STURM, Hubert** [AT/AT]; Edith-Stein-Weg 2, A-6020 Innsbruck (AT). **LUDESCHER, Johannes** [AT/AT]; Kleinsöll 101, A-6252 Breitenbach (AT).

(74) Agent: **DIETZ, Joerg**; Novartis AG, Corporate Intellectual Property, CH-4002 Basel (CH).

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(54) Title: SYNTHESIS OF 2-METHYL-4-(4-METHYL-1-PIPERAZINYL)-10H-THIENO[2, 3-B][1,5]BENZODIAZEPINE AND SALTS THEREOF

(57) Abstract: The invention belongs to the field of organic chemistry and relates to a new process for the purification of olanzapine comprising preparation of acid addition salts of olanzapine and transformation thereof into a pharmaceutically acceptable pure and discoloured final product. The present invention also relates to new processes for the preparation of pure olanzapine.



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